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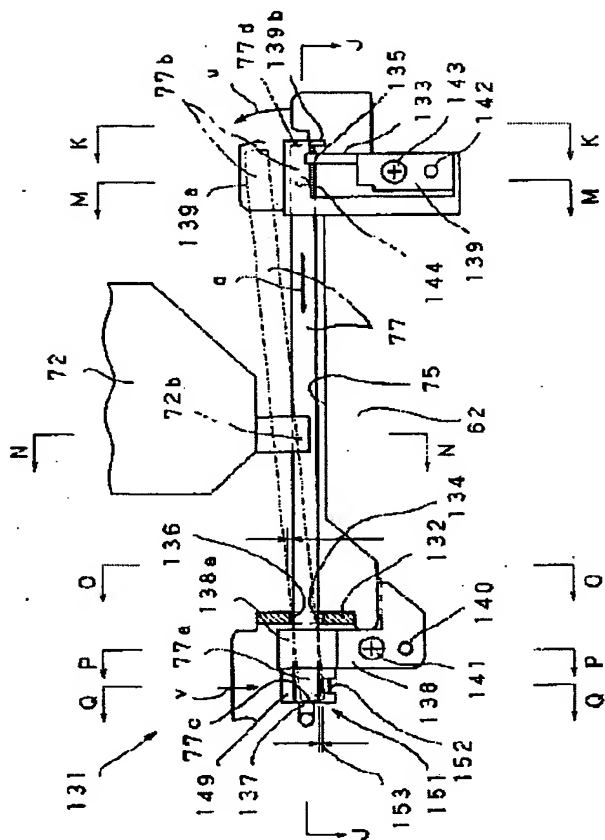
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APPLICANT : SONY CORP;

INVENTOR : ISHIWATARI AKIO;

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TITLE : DISK DRIVE



ABSTRACT : PROBLEM TO BE SOLVED: To make a guide axis not fall out even when a strong external impact is applied.

SOLUTION: Both ends of a guide secondary axis 77 are fixed by pressure by a pair of leaf springs 138, 139 on two points of the rear surface 62e of a unit frame 62 and a pair of reference surfaces 134, 135 for positioning. A protruding piece 152 to prevent the turning of the axis 77 is cut and erected in the rear surface 62e of the unit frame 62 so that the axis 77 does not turn along the rear surface 62e of the unit frame 62 to fall out from one leaf spring 135.

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